



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3969-3

Job Sheet 179876



Part No: D3969-3

Job Qty: 10 ea

Part Name: Spring (Basket Lid)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Due Date: 7/4/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV D IPP RevA: new issue DD 09.11.30 verified by:EC IPP Rev:B as per revC DD 10.03.16 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		7/4/18	0.00	0.00	Purchasing		JUL 05 2018
110	Packaging	10 pcs		7/4/18	0.00	0.00	Packaging2		JUL 05 2018
120	QC	10 pcs		7/4/18	0.00	0.00	QC6		38 A/18/08 13
122	Small Fab	10 pcs		7/4/18	0.00	0.00	Small Fab-5		9-89
124	QC	10 pcs		7/4/18	0.00	0.00	QC5		
130	Packaging	10 pcs		7/4/18	0.00	0.00	Packaging3-2		
140	QC21-SA	10 Ea		7/4/18	0.00	0.00	QC21		AUG 15 2018

Part Op 100 - Issue P/O: 040327 part#: SSA4/8-122-310-360N

Descriptions: 110 - ***Measure compression only at

120 - ***Measure compression only at

JUN 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
SSA4/8-122-310-360N	Gas Spring D3969-3	10 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	SSA4/8-122-310-360N	10	0	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

1.

Plex 6/25/18 12:35 PM dart.lavoie.chantal

Container No: S089207



Part: D3969-3

Job No: 179876

Serial No/Batch: S089207

Revision:

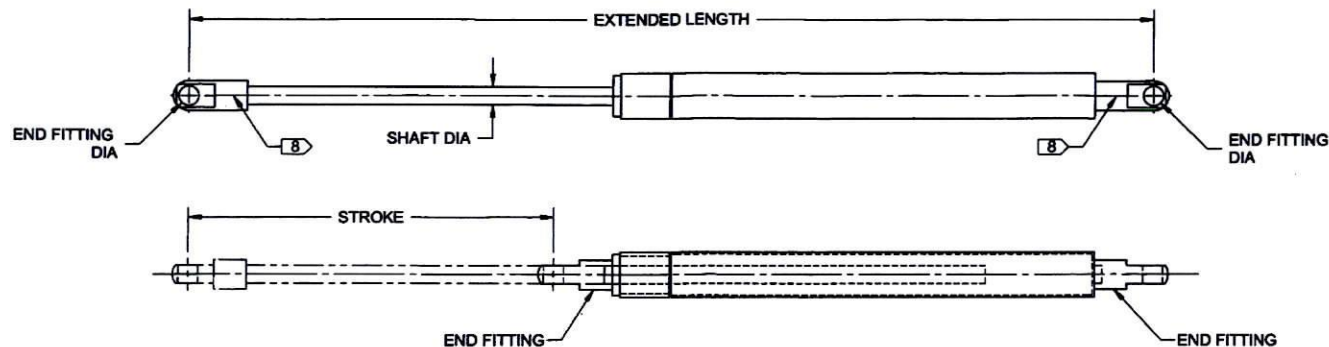
Inspector:

Exp Date:

Instructions:

Date: 07/05/18

SPECIFICATION CONTROL DRAWING



D3969-X SPRING

DART PART NUMBER	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	SHAFT DIA (mm/in)	FORCE (N/lbs)	END FITTING TYPE	END FITTING DIA (in)	CASING MATERIAL	PREFERED SUPPLIER	SUPPLIER PART NUMBER	WEIGHT APPROX
D3969-1	122/4.80	315/12.40	8/0.24	310/89.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/8-122-315-310N	0.27 lbs
D3969-3	122/4.80	315/12.40	8/0.31	360/80.9	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/8-122-310-360N	0.32 lbs
D3969-5	122/4.80	315/12.40	8/0.24	133/29.7	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/8-122-315-133N	0.27 lbs
D3969-7	122/4.80	315/12.40	8/0.24	222/50.0	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/8-122-315-225N	0.27 lbs
D3969-9	130/5.12	343/13.50	8/0.31	360/80.9	BLADE	0.257	STAINLESS STEEL	LS TECHNOLOGIES	SSA4/8-130-343-360N	0.35 lbs

NOTES:

- 1) MATERIAL: SEE CHART
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3969-X" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: SEE CHART
- 8) CRIMP END FITTING AT APPROXIMATE LOCATION SHOWN, PER MANUFACTURERS REQUIREMENTS

RELEASED
2016-05-19
16-581

DESIGN	AS	ML	16.05.12
DRAWN	ML	JPH	10.03.04
CHECKED	AJS	AJS	09.11.10
MFG. APPR.	DD	AJS	09.07.27
APPROVED	WM	BY	DATE
DE APPR.	DS		
DATE	16.05.12		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3969** REV. D
SHEET 1 OF 1
TITLE **BASKET LID SPRING** SCALE NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040327

Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO040327
PO Date: 6/25/18
Due Date: 7/4/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

E-MAILED
JUN 26 2018

Conf

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179875	B6-190-475-070N			Door Prop D3552-23 As per Dwg D3552 Rev. M	Firmed	7/4/18	6 pcs	0 pcs	6 pcs	\$32.50/pcs	\$195.00
2	179876	SSA4/8-122-310-360N			Gas Spring D3969-3 As Per Dwg D3969 Rev. D	Firmed	7/4/18	10 pcs	0 pcs	10 pcs	\$51.85/pcs	\$518.50
Grand Total:												\$713.50

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9-89

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

7/4/2018

[Signature]

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 6/25/18 2:36 PM dart.baker.diane

Packing Slip

LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

P.O. No.	Date	Invoice #
040327	6/27/2018	18709

Bill to:

Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship to:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Ship

Via

6/27/2018

Fed-Ex

Qty	Description
6	D3552-23 #179875 Gas Spring
10	D3969-3 #179876 Stainless Gas Spring (SSA4/8-122-310-360N) LABELLED WITH PERMANT INK MARKER ONLY - NO LABELS
Shipping Via FED EX Tracking # 772580387433	

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Order checked by:



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6

Ph: (306) 683-5000 Fax: (306) 683-6403

Certificate of Compliance

June 27, 2018

This is to certify that the parts listed below meets specifications as required by your order.

6 Units : D3552-23 #179875 Gas Spring

12 Units: D3969-3 #179876 Stainless Steel Gas Spring

10

Country of Manufacture: Canada

Date of Manufacture : June 2018

This product is ROHS compliant.

Purchase Order # **040327**

Invoice # 18709

L S Technologies Inc Canada

Nolan Fehr
President

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